

Work Order ID 101983

101983

Page 1

May-22-13 8:57:44 AM

Item ID: 646.3301

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Upper Cutter Assembly

Start Date: 5/22/13 Start Qty: 7.00

7

Cust Item ID:

Required Date: 5/23/13 Req'd Qty: 7.00

7

Customer:

Reference: re-prime

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

646.3300

N/C

105

0.00

105

SprayPaint

Spray Painting

Memo

PULL FROM STOCK:
7 X 646.3301 B125083
-SCUFF WHITE PRIMER
-MASK ALL GREEN PRIMER AREAS
-PRIME AS PER DWG,
CARDINAL 4860-50 PRIMER BATCH

0.00

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Quality Control

Memo

RE-INSPECT

0.00

CANCELLED

ED/u

13.07.24

101983

May-22-13 8:57:44 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/22/13 **Start Qty:** 7.00 ***7***

Cust Item ID:

Required Date: 5/23/13 **Req'd Qty:** 7.00 ***7***

Customer:

Reference: re-prime

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

140 Identify as per dwg & Stock Location:

0.00

1.40

Packaging

Memo

0.00

Packaging

RE-IDENTIFY USING NEW B/N
***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND
REV***

150

QC21- Final Inspection - Work Order Release	0.00
---	------

150

QC

Memo

0.00

Quality Control

Picklist Print

May-22-13 8:57:43 AM

Page 1

Work Order ID: 101983

Parent Item: 646.3301

Start Date: 5/22/13

Required Date: 5/23/13

Parent Item Name: Upper Cutter Assembly

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 Upper Cutter Assembly		Manufactured	No				Each	15.0000		7			

Location

Loc Qty

Loc Code

ST545

15

93247

15

List Lots

May-21-13 3:20:55 PM

Page 1 of 1

Criteria : Item ID: 646.3301 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID					Lot Code	
646.3301 Upper Cutter Assembly	Main Warehouse ST139A	125083	4/16/13	7.0000			
	Main Warehouse ST545	93247	5/14/13	15.0000		QC21	
Total:				22.0000			

101983